

Clear Sanding Sealer/Polyester (Low VOC)

Clear 28X50

POLYESTER



Product Uses

- Substrate Sealer - Wood, MDF, Fiber Glass, Carbon Fiber, Tooling Board (Urethane and Epoxy)
- Post Application Pinhole Filler Carbon Fiber
- Marine Application/Ty Coat*
- In Mold Polyester Ty Coat/Epoxy*
- Musical Instrument/Furniture Sealer

Product Features

- Clear
- Rapid Build sealer
- Easy sanding prep for surface primer and Prestec Top Coats
- Low VOC Product

Application Suggestions



Mix contents of can thoroughly



Optimum Temperature of 77°F



Catalyze 2% w/ MEKP initiator (0.5 oz/quart [20cc/L]) Mix well



Utilization of HVLP spray gun optimizes finish



Tip size 1.7 - 2.0 mm



Air pressure 25-45 PSI (175-275 kPa)



Allow full cure (24 hrs) prior to sand and polish or top coat application

Maintain 12-18" (30-45cm) distance between gun and surface

Start with flash coat (2 MILS [50μ]). Wait 2 min then start build coats of 4 MILS (100μ) per pass, up to optimum 20 MILS

Properties | @ 77°F (25°C)

Gel Time 16-20 min @ 77°F (25°C)

Viscosity 1000 cps w/#4 spindle @ 50 rpm

Thix Index 3.68

Coverage (16-MILS [400μ]) 100 sf/gal

Weight Per Gal 11.3 lbs

Flash Point 95°F (35°C)

VOC 1.71 lbs/gal (0.205 kg/L)

Monomer Content 20%

Shelf Life 6 Months @ 68°F

Dust Free Time 45 min @ 77°F

DISTRIBUTED BY:

cyracacpc.com



*Contact the manufacturer for suggestions and limitations

REVISED: AUGUST 2019