

Hi-Gloss Top Coat/Additive (Low VOC, Low Viscosity)

Clear 27X1, Clear 27X6

POLYESTER



Product Uses

- Gel Coat Additive for Air Uninhibited Application
- Top Coat Over Pigmented Gel Coat for Clear Depth
- Top Coat Over Stains and Primers
- Musical Instrument Wood Top Coat
- Automotive Interior Composite Parts Clear Coating
- Architectural Wood Crafts

Product Features

- Eliminate the Use of Wax/PVA in Gel Coat When used as Additive
- Air Non-Inhibited Cure
- Exceptional UV Resistance
- Buffs to a Super High Gloss Finish
- Refinishes to Original High Gloss
- Super Clear – Glass-Like Appearance
- Scratch Resistant
- Practically a Walk-away Gloss Finish
- Very Low Viscosity
- Low VOC Product

Application Suggestions



Mix contents of can thoroughly



Optimum Temperature of 77°F (25°C)



**Catalyze 2% w/ MEKP initiator
(20 cc/quart [20cc/L])** Mix well



Utilization of HVLP spray gun optimizes finish



Tip size 1.7 - 2.5 mm



Air pressure 25-40 PSI (175-275 kPa)



Allow full cure (24 hrs) prior to sand and polish or top coat application

Maintain 12-18" (30-45cm) distance between gun and surface

Start with flash coat (2 MILS [50μ]). Wait 2 min then start build coats of 4 MILS (100μ) per pass, up to optimum 24 MILS (610μ)

Properties | @ 77°F (25°C)

Gel Time	16-20 min @ 77°F (25°C)
Viscosity	120 cps (27X1) 480 cps (27X6) w/ Brookfield RVT #4 spindle @ 50 rpm
Thix Index	2.0 (27X1) 4.0 (27X6)
Coverage (16-MILS [400μ])	100 sf/gal (2.45 m ² /L)
Weight Per Gal	8.7 lbs (3.95 kg)
Flash Point	98°F (36°C)
VOC	2.22 lbs/gal (0.254 kg/L)
Monomer Content	25%
Shelf Life	6 Months @ 68°F (20°C)
Dust Free Time	60 min @ 77°F (25°C)

DISTRIBUTED BY:

cyracacpc.com

