



20X50TS Bondtec Isolator Polyester Coating

GEL TIME: 16-20 min @ 77°
VISCOSITY: 1400 cps
COVERAGE (8 MILS): 200 sf/gal
THIX INDEX: 5.22
WEIGHT PER GAL: 8.7 lbs

FLASH POINT: 98° F
VOCs: 1.60 lbs/gal
MONOMER CONTENT: 20%
SHELF LIFE: 6 months @ 68° F
DUST FREE TIME: 30 min @ 77° F

product applications

- ✓ Exotic Wood Sealer
- ✓ Musical Instrument Wood Sealer
- ✓ Furniture Wood
- ✓ Clear Filler for Leveling Composite Surfaces Prior to Topcoat
- ✓ All Surfaces Fast Cure Sealer
- ✓ Architectural Wood Surfaces
- ✓ Carbon/Graphite Surface Repairs

product features

- ✓ Quick Build Sealer
- ✓ Quickly Fills Uneven Surfaces
- ✓ Brush-on Application
- ✓ Quick Cure For Faster Topcoat Application
- ✓ No Sanding Required Between Coats Regardless of Time Lapse
- ✓ Cured Surface Will Open to Prestec Topcoats and Chemically Bond to Them

application suggestions

- ✓ Catalyze at 2% w/ MEKP initiator (0.5 oz/quart)
- ✓ Utilization of HVLP spray gun optimizes finish
- ✓ Air pressure 25-40 PSI
- ✓ Maintain 12-18" distance between gun and surface
- ✓ Optimum Temperature of 77°F
- ✓ Start with flash coat (2 MILS). Wait 2 min then start build coats of 4 MILS per pass, up to optimum 24 MILS.
- ✓ Allow full cure (24 hrs) prior to sand and polish or top coat application



info@Cyracpc.com



www.Cyracpc.com



909.923.2226



909.259.5000