



Vinyl Ester Patching Putty

Black Orange Neutral

GEL TIME: 15 min @ 77°
VISCOSITY: Paste
COVERAGE: N/A
THIX INDEX: N/A
WEIGHT PER GAL: 8.7 lbs

FLASH POINT: 77° F
VOCs: 0.24 lbs/gal
MONOMER CONTENT: 3%
SHELF LIFE: 3 months @ 68° F
DUST FREE TIME: 30 min @ 77° F

product applications

- ✓ Marine below and above waterline patching
- ✓ High temperature tooling repair
- ✓ Epoxy tooling / Parts repair
- ✓ Corrosion parts repair

application suggestions

- ✓ Catalyze with 2% MEKP / Mix well
- ✓ Using Bondo Spreader place into crevice / crack, filling void completely
- ✓ Leave a raised surface
- ✓ When cured, cut and sand preparing surface for primer

product features

- ✓ Low VOC
- ✓ Rapid cure
- ✓ Excellent adhesion to many composite surfaces
- ✓ High HDT



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