



6361 Vinyl Ester X-Treme Build Primer

Tan

GEL TIME: 16-20 min @ 77°
VISCOSITY: 3200 cps
COVERAGE (20 MILS): 80 sf/gal
THIX INDEX: 7.22
WEIGHT PER GAL: 8.1 lbs

FLASH POINT: 98° F
VOCs: 1.60 lbs/gal
MONOMER CONTENT: 20%
SHELF LIFE: 3 months @ 68° F
DUST FREE TIME: 30 min @ 77° F

product applications

- ✓ Composite tooling application over light density urethane boards
- ✓ Marine fairing – Hull and deck
- ✓ Pattern and plug building over many substrates

product features

- ✓ Milling / Routable quality surface
- ✓ Quick high build application to 160 MILS
- ✓ Low VOC product
- ✓ Blister / water osmosis resistant
- ✓ Easy sand
- ✓ Easy application with spray or brush

application suggestions

- ✓ Catalyze at 2% w/ MEKP initiator (0.5 oz/quart)
- ✓ Utilization of HVLP spray gun optimizes finish
- ✓ Air pressure 25-40 PSI
- ✓ Maintain 12-18" distance between gun and surface
- ✓ Optimum Temperature of 77°F
- ✓ Start with flash coat (2 MILS). Wait 2 min then start build coats of 4 MILS per pass, up to optimum 24 MILS.
- ✓ Can build to 120 MILS without sagging or cracking
- ✓ Allow full cure (24 hrs) prior to sand and polish or top coat application



info@Cyracpc.com



www.Cyracpc.com



909.923.2226



909.259.5000