



Vinyl Ester Surface Primers

Black 6001 Gray 6091 White 6081

GEL TIME: 18-22 min @ 77°
VISCOSITY: 4300 cps
COVERAGE (16 MILS): 100 sf/gal
THIX INDEX: 5.22
Heat Deflection Temp: 415°F
Elongation: 5.5%

WEIGHT PER GAL: 11.3 lbs
FLASH POINT: 98° F
VOCs: 2.68 lbs/gal
MONOMER CONTENT: 23%
SHELF LIFE: 3 months @ 68° F
DUST FREE TIME: 30 min @ 77° F

product applications

- ✓ Corrosion Tank / Pipe Lining
- ✓ Secondary Containment Surface Coating
- ✓ Elevated Temperature Tooling Surface
- ✓ In Mold Barrier Coat (Blister Resistant)
- ✓ Below Water Line Marine Repair
- ✓ Water Slides

product features

- ✓ High Heat Distortion
- ✓ Corrosion Resistant
- ✓ Low Porosity
- ✓ High Build
- ✓ FDA Approvable Coating

application suggestions

- ✓ Catalyze at 2% w/ MEKP initiator (0.5 oz/quart)
- ✓ Utilization of HVLP spray gun optimizes finish
- ✓ Air pressure 25-40 PSI
- ✓ Maintain 12-18" distance between gun and surface
- ✓ Optimum Temperature of 77°F
- ✓ Start with flash coat (2 MILS). Wait 2 min then start build coats of 4 MILS per pass, up to optimum 24 MILS.
- ✓ Allow full cure (24 hrs) prior to sand and polish or top coat application



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