



## 28X50 Clear Sanding Sealer/Fill Coat

**GEL TIME:** 16-20 min @ 77°  
**VISCOSITY:** 1600 cps  
**COVERAGE (16-MILS):** 100 sf/gal  
**THIX INDEX:** 3.68  
**WEIGHT PER GAL:** 11.3 lbs

**FLASH POINT:** 95° F  
**VOCs:** 1.71 lbs/gal  
**MONOMER CONTENT:** 20%  
**SHELF LIFE:** 6 months @ 68° F  
**DUST FREE TIME:** 45 min @ 77° F

### product applications

- ✓ Metallic Primer – Automotive, Tanks
- ✓ In Mold Primer for Post Paint Application
- ✓ Pattern Surfaces – Tooling Board (Urethane, Epoxy)
- ✓ Wood Primer – MDF, Marine Grade Woods
- ✓ Marine Application
- ✓ Architectural Wood Surfaces

### product features

- ✓ Quick build primer
- ✓ Quickly fills uneven surfaces and major imperfections
- ✓ Easy sanding prep for surface primer and top coats
- ✓ Low VOC Product
- ✓ Perfect primer for Prestec topcoats or any other surface coatings desired
- ✓ Relatively high build to 60 MILS
- ✓ Virtually no porosity

### application suggestions

- ✓ Catalyze at 2% w/ MEKP initiator (0.5 oz/quart)
- ✓ Utilization of HVLP spray gun optimizes finish
- ✓ Air pressure 25-40 PSI
- ✓ Maintain 12-18" distance between gun and surface
- ✓ Optimum Temperature of 77°F
- ✓ Start with flash coat (2 MILS). Wait 2 min then start build coats of 4 MILS per pass, up to optimum 24 MILS.
- ✓ Allow full cure (24 hrs) prior to sand and polish or top coat application



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