



27X1 Clear Hi Gloss Top Coat

Clear

GEL TIME: 16-20 min @ 77°
VISCOSITY: 400 cps
COVERAGE (16-MILS): 100 sf/gal
VOC: 250 gr/liter
THIX INDEX: 2.0

WEIGHT PER GAL: 8.7 lbs
FLASH POINT: 98° F
VOCs: 1.02 lbs/gal
MONOMER CONTENT: 25%
SHELF LIFE: 6 months @ 68° F
DUST FREE TIME: 60 min @ 77° F

product applications

- ✓ Exotic Wood Coating
- ✓ Gel Coat Additive for Air Cure Application
- ✓ Musical Instrument Wood Coating
- ✓ Top Coat Over Stains and Primers
- ✓ Top Coat Over Pigmented Colors for Clear Depth
- ✓ Automotive Interior Composite Parts Clear Coating
- ✓ Architectural Wood Crafts

product features

- ✓ Exceptional UV resistance
- ✓ Super clear – glass-like appearance
- ✓ Scratch resistant
- ✓ Buffs to a super high gloss finish
- ✓ Refinishes to original high gloss
- ✓ Practically a walk-a-way gloss finish

application suggestions

- ✓ Catalyze at 2% w/ MEKP initiator (0.5 oz/quart)
- ✓ Utilization of HVLP spray gun optimizes finish
- ✓ Air pressure 25-40 PSI
- ✓ Maintain 12-18" distance between gun and surface
- ✓ Optimum Temperature of 77°F
- ✓ Start with flash coat (2 MILS). Wait 2 min then start build coats of 4 MILS per pass, up to optimum 24 MILS.
- ✓ Allow full cure (24 hrs) prior to sand and polish or top coat application



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