



2351 Polyester Fairing Primer

Aqua

GEL TIME: 16-20 min @ 77°
VISCOSITY: 3600 cps
COVERAGE (40-MILS): 40 sf/gal
THIX INDEX: 6.22
WEIGHT PER GAL: 7.7 lbs

FLASH POINT: 98° F
VOCs: 1.60 lbs/gal
MONOMER CONTENT: 20%
SHELF LIFE: 6 months @ 68° F
DUST FREE TIME: 30 min @ 77° F

product applications

- ✓ Buildable Foundation for Pattern and Plug Making
- ✓ Marine Fairing
- ✓ Performs on Wood, Metal, and Composites
- ✓ Ideal for Bondo/Filler Replacement
- ✓ Architectural Wood Crafts

product features

- ✓ Quick build wet on wet up to 120 MILS
- ✓ Rapid and complete cure
- ✓ Easy sanding and shaping
- ✓ Low VOC product
- ✓ Perfect substrate for sanding primer or surface primer

application suggestions

- ✓ Catalyze at 2% w/ MEKP initiator (0.5 oz/quart)
- ✓ Utilization of HVLP spray gun optimizes finish
- ✓ Air pressure 25-40 PSI
- ✓ Maintain 12-18" distance between gun and surface
- ✓ Optimum Temperature of 77°F
- ✓ Start with flash coat (2 MILS). Wait 2 min then start build coats of 4 MILS per pass, up to optimum 24 MILS.
- ✓ Can build to 60 MILS without sagging or cracking
- ✓ Allow full cure (24 hrs) prior to sand and polish or top coat application



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